

Hitachi Rail Italy



12th Florence Rail Forum Florence School of Regulation

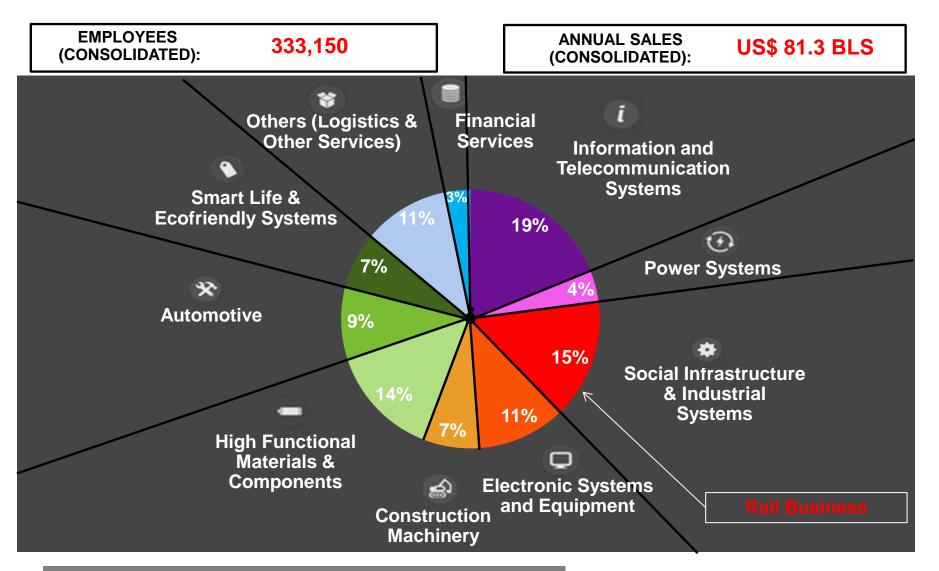




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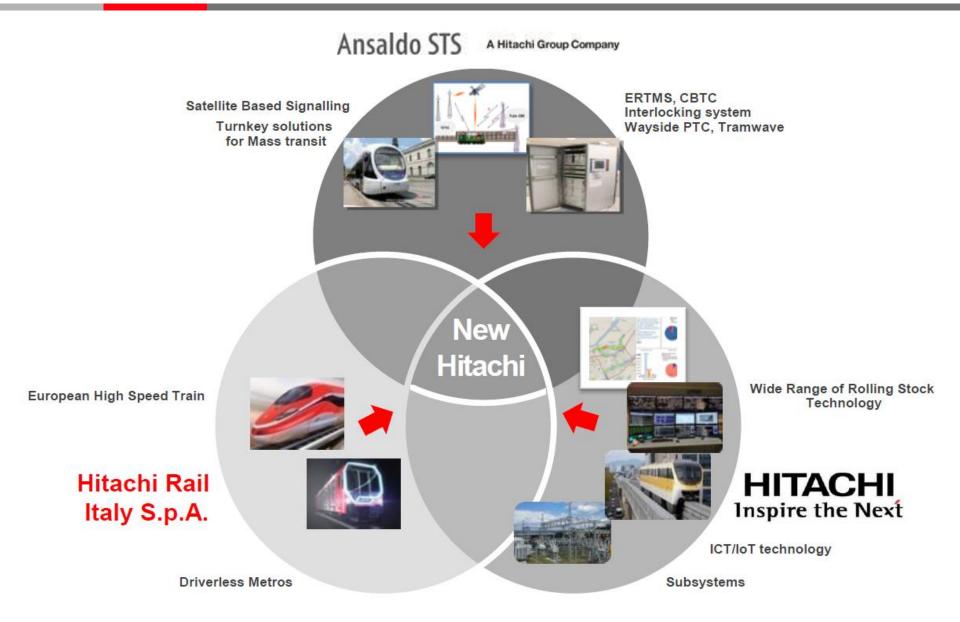
Hitachi Business Overview





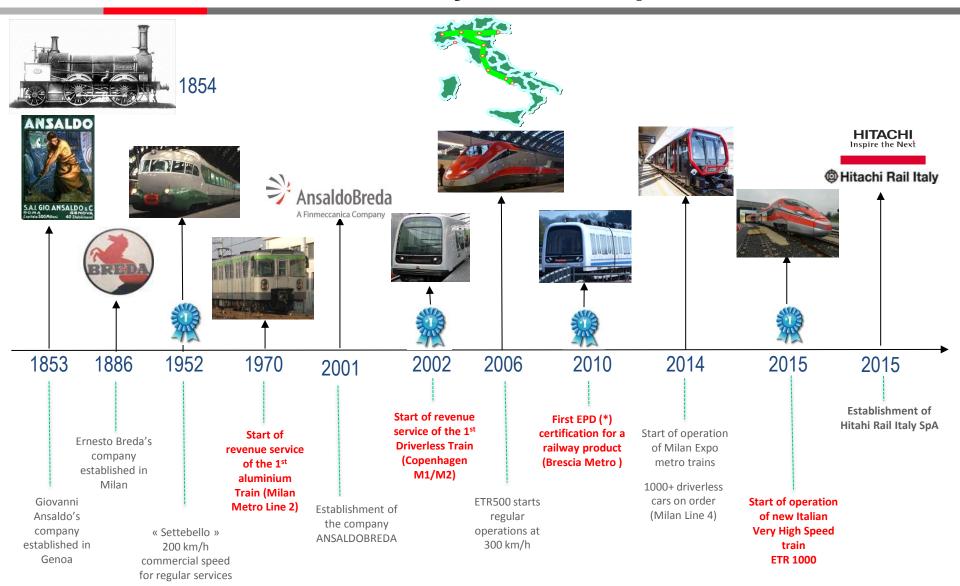
Hitachi Rail Business





HRI Roots: more than 160 years of experience





Pistoia Plant - Tuscany





Summary:

 Carshell manufacturing, Vehicle Assembly and Testing.

Description:

- Vehicle System Engineering, development, design, production and testing of the rail vehicles
- Coordination of the activities of commissioning, servicing, and contract management.
- Manufacturing of high speed trains, electric multiple units, metro vehicles
- Testing (carbody structural testing, bogies fatigue testing, climate chamber testing, low speed dynamic testing)

Total surface Covered surface

290,000 sqm 113,870 sqm













MASS TRANSIT









METRO

UNMANNED METRO

TRAMWAY

Ankara, Athens, Atlanta, Beijing, Birmingham, Boston, Brescia, Buffalo, Chongqing, Cleveland, Copenhagen, Florence, Fortaleza, Genoa, Gothenburg, Honolulu, Kayseri, Lille, Lima, Los Angeles, Madrid, Manchester, Miami, Milan, Naples, Oslo, Paris, Riyadh, Rome, Samsun, San Francisco, Sassari, Seattle, Taipei, Thessaloniki, Washington, Zhuhai

MAIN LINE







HIGH SPEED

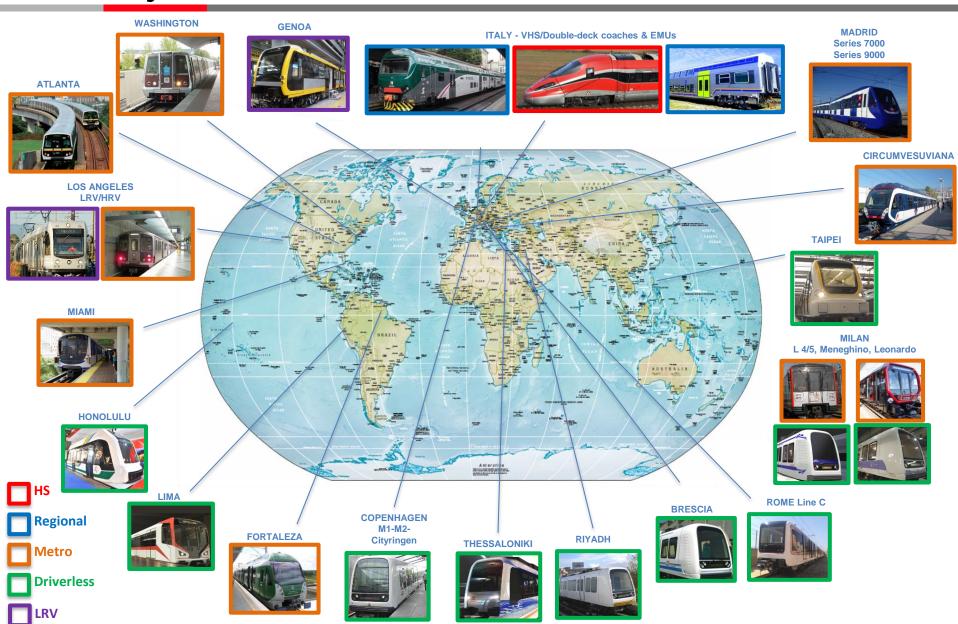
INTERCITY

REGIONAL / SUBURBAN

Denmark, Italy, Morocco, Norway

HRI Projects





Very High Speed Train «ETR1000»





Train length	202m	
Seats	· Executive: 10 · Business: 69 + 2 flip-up · Premium: 76 · Standard: 300 Total: 455 + 2 flip-up	
Max power	9,8 MW	
Speed	360 km/h in service – max 400 km/h	
Interoperability	Possibility of operation on 7 European corridors. Compliance with TSI standards	
Line	Italian Railways High Speed Lines	
Quantity	50 trains	
Date of revenue service	June 2015	
Configuration	8-car Electric Multiple Units, with distributed power (50% of motorised axles) – multiple coupling of 2 trains	
Power supply	25kVac - 3kVdc – 1.5 kVdc (15 kVac option)	

Design **BERTONE**











Copenhagen, M1/M2 - Unmanned





Line	1, 2	
Quantity	34 trains, 102 cars	
Revenue Service	2002	
Configuration	3-car articulated, with 4 bogies	
Gauge	1435mm	
Power supply	750 Vdc	

Train width/length	2.65m /39m	
Passengers/car [6 p/m2]	123, 24 seats (average)	
Passengers/train [6 p/m2]	369, 72 seats	
Speed	80 km/h	
Carshell material	Aluminium	
Signaling	ATO driverless (GoA 4) [ASTS]	

Milan, Line 5 - Unmanned





IN RECOGNITION OF OUTSTANDING ACHIEVEMENT AND SUCCESS IN THE CATEGORY OF

European Transport Deal of the Year

THE PROJECT FINANCE INTERNATIONAL 2015 AWARD IS PRESENTED TO

Milan Metro 5

8

Alstom, Ansaldo STS, AnsaldoBreda, AON, Astaldi, ATM, Aviva, BBVA, BNP Paribas. Bonelli Erede Pappalardo, CBA, CDP, Credit Agricole CIB, D'Appollonia, DLA Piper, Intesa Sanpaolo, KPMG, La Banque Postale Asset Management, MPS, Natixis, PricewaterhouseCoopers, Scor Global Investments, Societe Generale, UBI Banca, UniCredit, Unipol

Red Morrison



"TRANSPORT DEAL OF THE YEAR 2015"

On 20 January 2016 the Line 5 of the Milan Metro was selected as "*Transport Deal of the Year 2015*" within the PFI Award, the prestigious event sponsored by the Reuters group's "Project Finance International Magazine" that honors the world excellence in the financial sector.

The Lilac Metro Line has enhanced the sustainable mobility in Milan.







The Technological Rail District of Tuscany & 'DITECFER District for Rail Tecnologies, High Speed, Safety & Security S.c.a.r.l.'



1. Birth and Purpose of the Rail Technological District

BIRTH: March 2011 with Decree n. 137 of the Regional Government.

PURPOSE: To improve the Regional Tuscan Railway Industry and make it **more competitive**.

WHY A TECHNOLOGICAL DISTRICT: Tuscany is the only Italian Region with the complete railway production chain

WHAT WE DO: We promote mutual partnership between Companies and Universities/ Public Research Centres, with the purpose of increasing the level of R&D in products and services (made in Tuscany).

WHO ARE THE MEMBERS: 125 Enterprises, 14 Universities/Research Bodies, 13 Laboratories; all of them do operate in Tuscany.



2. The management

HOW THE DISTRICT WORKS: The District has no legal status and operates through a "Technological Committee" composed by the President of the District and 8 members.

For the period 2015-2018 the President is Mr Arcangelo Fornelli, VP Strategic Marketing at Hitachi Rail Italy.

4 members are representatives of Enterprises (2 for Large, 2 for SMEs), 4 members are representatives of Universities/Research Bodies.

All members are appointed according to a procedure defined by the Tuscany Regional Administration.

SINCE JULY 2014 THE DISTRICT HAS AN OPERATIONAL ARM: "DITECFER S.c.ar.I." (Consortium), having – to date – 32 Enterprises, 3 Universities/Research Bodies and 3 Trade Unions as Associates.



3. The members

VARgroup

The members of the Regional District

The members of the Regional District being also

DITECFER Consortium



Consiglio Nazionale delle Ricerche



università degli studi FIRENZE Scuola Superiore

Sant'Anna

4. The District overall figures

Turnover	~ 1,5 MLD €	\equiv
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Employees > 5.000

Average age 40

R&D Employees > 1.100

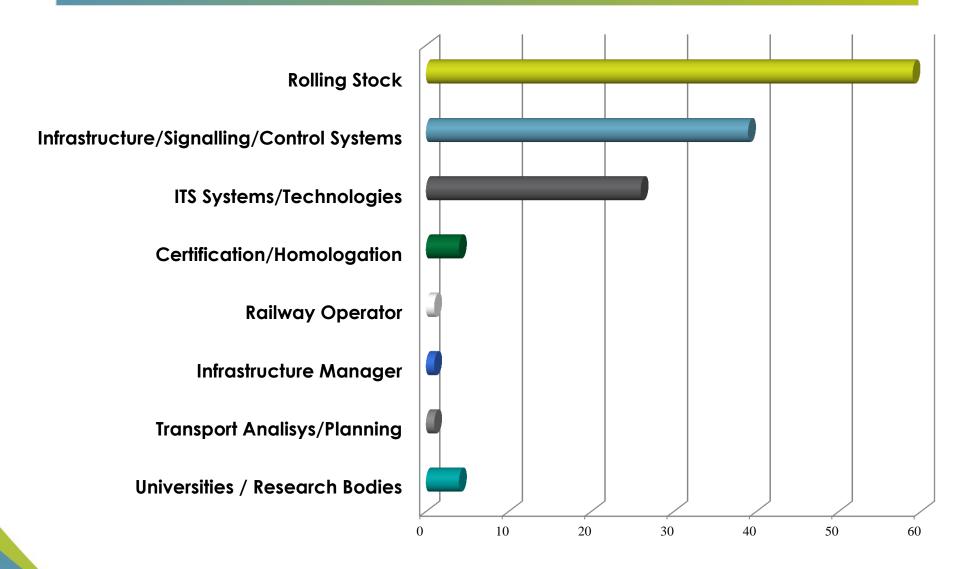
University degree 31%

High School diploma 43%

Patents > 210



5. The competences





6. Collaboration networks



CTN-National Technological Cluster "Trasporti Italia 2020"



<u>Rail players:</u> 15 Enterprises, 7 Universities, National Research Council, 2 Technological Districts

ERCI – European Railway Clusters Initiative



<u>Players:</u> 10 Rail Clusters/Districts from 8 EU Countries





- ✓ KPIs are largely adopted by Industry to measure own performances, to benchmark competition and best practices, to fix objectives
- ✓ KPIs must be clearly defined and quantifiable, they should target long period results and allow continuous progress evaluation
- ✓ KPIs are usually established within all Company processes, fixing strategic and operational goals



Topic KPIs in Rolling Stock



- ✓ Toward effective Operations: RAMS
 - > Reliability: the ability of an item to perform a required function for a stated period of time (continuity for correct service)
 - Availability: the percent of time an item is in a state to perform a required function under given conditions (readiness for correct service)
 - ➤ Maintainability: the abillity of an item to be retained in or restored to a specific condition when maintenance is performed
 - > Safety: absence of catastrophic consequences on users and environment
- ✓ Design to RAMS: Tools and methods to have final product getting RAMS targets



✓ Lean Maintenance: from Scheduled Maintenance to Condition Based Maintenance, a push for Onboard Digitalization and IoT



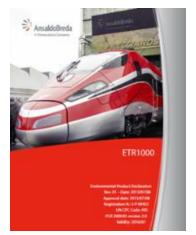
Topic KPIs in Rolling Stock



- ✓ Toward efficient Operations
 - Energy consumption
 - Life Cycle Cost LCC
 - Train to Rail exploitation



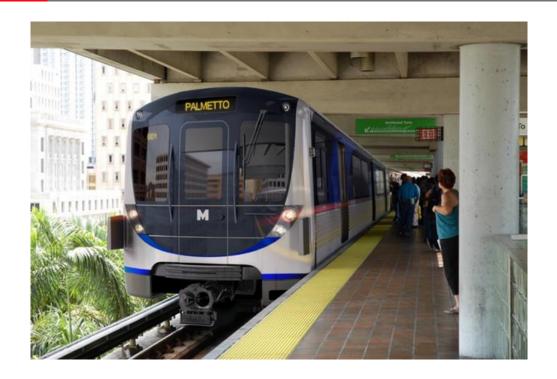
- ✓ Toward Environment: Environmental Product Declaration EPD
 - > Indipendently verified and registered document
 - Communicate transparent and comparable information about the environmental impact of the product
 - Environmental performances are quantified by Life Cycle Assessment LCA: from extraction of raw material to product final disposal
 - ❖ ETR1000 EPD:



	Recyclability	Recoverability
End of life	94,4%	95,8%
Maintenance	92,2%	98%
Total life cycle	93,1%	97,1%



Thank You For Your Attention





HITACHI Inspire the Next